

**HDC S6/36 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed as a crimp contact.

The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Crimp connection

**General ordering data**

Version	HDC insert, Female, 690 V, 40 A, Number of poles: 42, Crimp connection, Size: 6
Order No.	<a href="#">1023310000</a>
Type	HDC S6/36 FC
GTIN (EAN)	4032248739455
Qty.	1 pc(s).

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## Technical data

## Dimensions and weights

Depth	84.5 mm	Depth (inches)	3.327 inch
Height	40.6 mm	Height (inches)	1.598 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	69 g		

## Temperatures

Limit temperature	-40 °C ... 125 °C
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## Dimensions

Height of socket	40.6 mm	Total length base	84.5 mm
Width	34 mm		

## General data

BG	6	Colour	beige
Free from halogens	true	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 <sup>10</sup> Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	42	Number of power contacts	6
Number of signal contacts	36	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	3
Power contact, type	HX	Rated current (DIN EN 61984)	40 A
Rated impulse voltage (DIN EN 61984)	8 kV	Rated voltage (DIN EN 61984)	690 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Signal contact, type	HD	Size	6
Type	Female	Type of connection	Crimp connection
UL 94 flammability rating	V-0	Volume resistance	≤ 2 mΩ

## Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	6 mm <sup>2</sup>
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 10
Wire cross section, AWG (PE), min.	AWG 20		

## Power contact

Clamping range, power contact, max.	6 mm <sup>2</sup>	
Clamping range, power contact, min.	1.5 mm <sup>2</sup>	
Number of poles, performance contact	6	
Rated current (DIN EN 61984), power contact	40 A	
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 10
	Rated current	40 A
	Wire connection cross section AWG	AWG 12
	Rated current	20 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 16
	Rated current	10 A

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Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 10
	Rated current	19 A
	Wire connection cross section AWG	AWG 12
	Rated current	15 A
	Wire connection cross section AWG	AWG 14
	Rated current	10 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 22
	Rated current	3 A
	Wire connection cross section AWG	AWG 14
	Rated current	7 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
	Wire connection cross section AWG	AWG 22
	Rated current	3 A
Rated impulse voltage (DIN EN 61984), power contact	8 kV	
Rated voltage (DIN EN 61984), power contact	690 V	
Stripping length, performance contact	9 mm	
Type of connection, power contact	Crimp connection	

## Signal contact

Clamping range, signal contact, max.	2.5 mm <sup>2</sup>	
Clamping range, signal contact, min.	0.5 mm <sup>2</sup>	
Number of poles, signal	36	
Rated current (DIN EN 61984), signal	10 A	
Rated current power circuit (UR)	Wire connection cross section AWG	AWG 10
	Rated current	40 A
	Wire connection cross section AWG	AWG 12
	Rated current	20 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 16
	Rated current	10 A
	Wire connection cross section AWG	AWG 10
	Rated current	19 A
	Wire connection cross section AWG	AWG 12
	Rated current	15 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	6 A
	Wire connection cross section AWG	AWG 10
	Rated current	19 A

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Catalogue status 07.06.2025 / We reserve the right to make technical changes.

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## Technical data

Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 22
	Rated current	3 A
	Wire connection cross section AWG	AWG 14
	Rated current	7 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
Rated impulse voltage (DIN EN 61984), signal	Rated voltage (DIN EN 61984), signal contact	2.5 kV
	Rated voltage (DIN EN 61984), signal contact	160 V
Stripping length, signal	8 mm	
Type of connection, signal	Crimp connection	

### Version

BG	6	Conductor cross-section, max.	6 mm <sup>2</sup>
Conductor cross-section, min.	1.5 mm <sup>2</sup>	Material	Copper alloy
Size	6	Stripping length, rated connection	9 mm
Type of connection	Crimp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 10	Wire connection cross section AWG, min.	AWG 16
Wire connection cross section, finely stranded, max.	6 mm <sup>2</sup>	Wire connection cross section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	6 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>
Wire cross-section, solid, max.	6 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

### Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol

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Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

**Environmental Product Compliance**

RoHS Compliance Status	Compliant without exemption
REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@2bfb6a37 de.myview.objectmodel.impl.BlockImpl@24cd3d69 de.myview.objectmodel.impl.BlockImpl@1e0396c7 de.myview.objectmodel.impl.BlockImpl@65f29878 de.myview.objectmodel.impl.BlockImpl@15a8ec23 de.myview.objectmodel.impl.BlockImpl@58c3ad8a de.myview.objectmodel.impl.BlockImpl@5af4adfb de.myview.objectmodel.impl.BlockImpl@2b34cf85 de.myview.objectmodel.impl.BlockImpl@792fe734 de.myview.objectmodel.impl.BlockImpl@3c45ba66 de.myview.objectmodel.impl.BlockImpl@43214360 de.myview.objectmodel.impl.BlockImpl@4e64e466

**Approvals**

Approvals



Approvals MAMID	<a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/</a> <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/</a>
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

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**Technical data****Downloads**

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Approval/Certificate/Document of Conformity	<a href="#">Manufacturer's declaration</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL FIELDWIRING EN</a> <a href="#">FL FIELDWIRING EN</a>

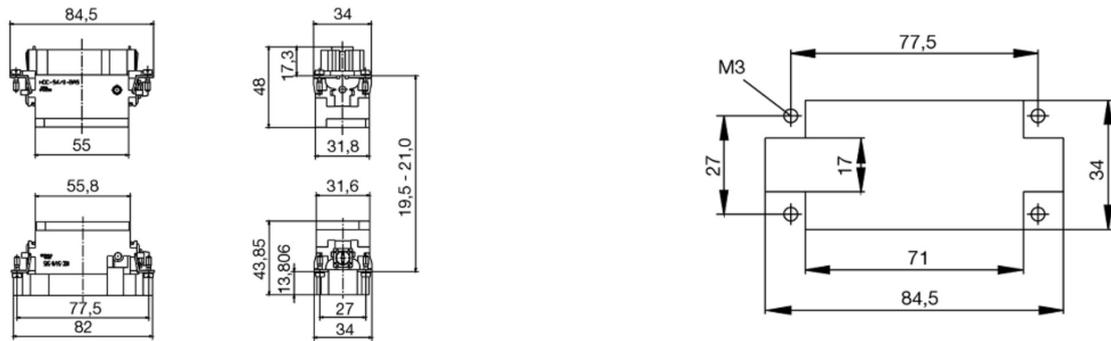
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**Drawings**



# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
<b>M 2.5</b>	<b>Signal contacts</b>			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
<b>M 3</b>	<b>Contact screws</b>			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Signal contacts:</b>			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>PE connection via female contact</b>			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	<b>PE terminal</b>			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>M 4</b>	<b>Contact screws</b>		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>				
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
<b>PE terminal</b>				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
<b>M 5</b>		<b>PE terminal</b>		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2	
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	<b>M 6</b>	<b>Power contacts</b>		
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
<b>M 7 x 0.75</b>	<b>Power contacts</b>			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
<b>M 8 x 0.75</b>	<b>Power contacts</b>			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4	
<b>M10 x 1</b>	<b>Power contacts</b>			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.